

WIRING HARNESS AND CONNECTORS

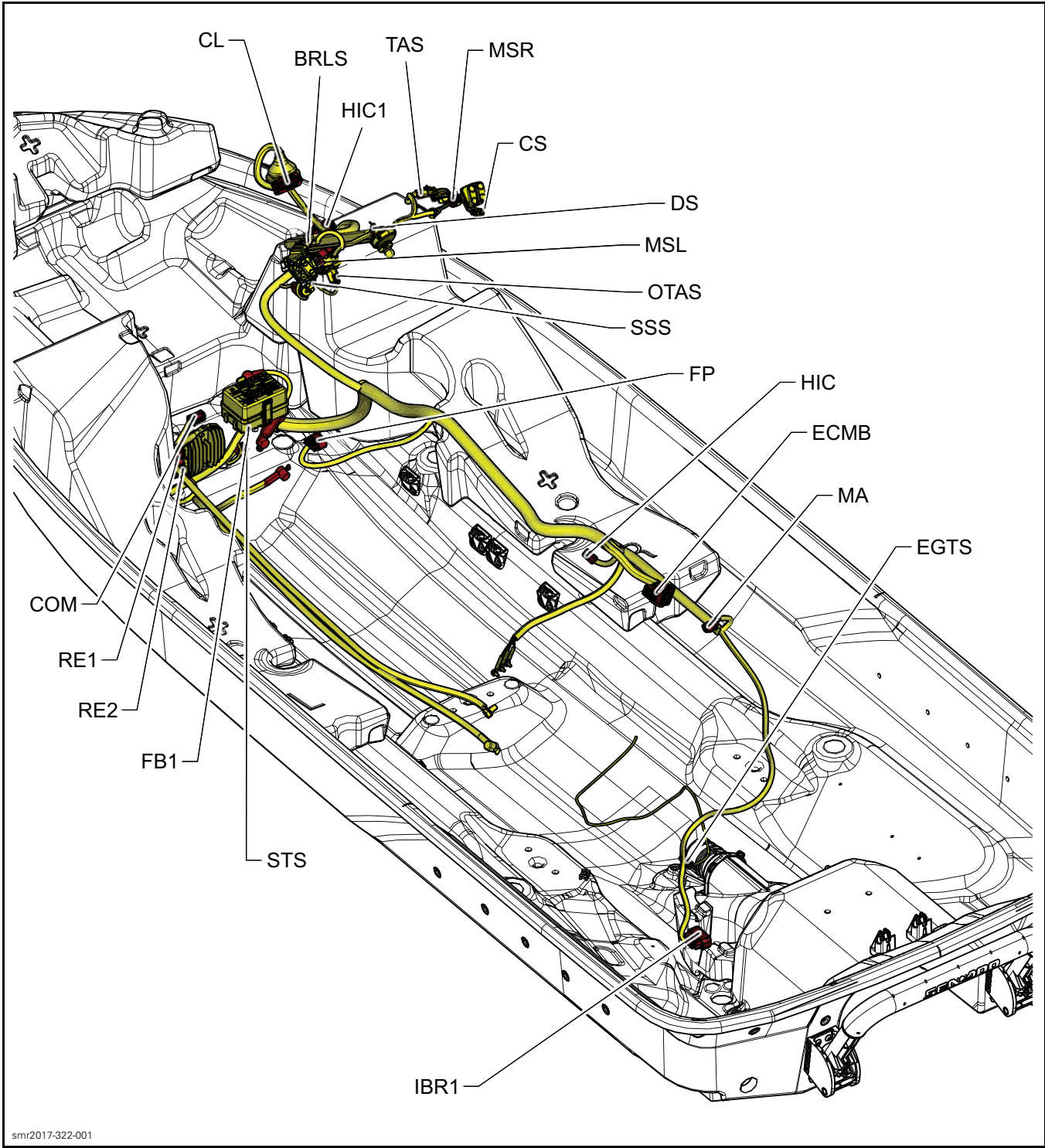
SERVICE TOOLS

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GTI Series, GTR Series and Wake 155



GENERAL

ACRONYM	DEFINITION
ACC	ACCessory
ATS	Air Temperature Sensor
BAT+	Battery +
BP	Battery Post
BRLS	Brake and Reverse Lever Sensor
CAN	Controlled Area Network
CAPS	Camshaft Position Sensor
CL	Cluster
COM	Communication
CPS	Crankshaft Position Sensor
CS	Cruise Switch
CTRL	Control
CTS	Coolant Temperature Sensor
CYL	Cylinder
DESS	Digitally Encoded Security System
DIAG TOOL	Diagnostic connector
DF	Depth Finder
DS	DESS Post
ECMB	ECM connector B
ECMB_L	ECM connector B Large pin
ECMB_S	ECM connector B Small pin
ECO	ECO switch
EGTS	Engine Gas Temperature Sensor
ETC	Electronic Throttle Control
FB	Fusebox
FP	Fuel Pump
GND	Ground Engine
GND1	Ground iBR
GND2	Ground Fuse Box
GND3	Ground Regulator

ACRONYM	DEFINITION
HIC	Harness Inter Connector to Engine
HIC1	Harness Inter Connector to Steering
iBR	Intelligent Brake and Reverse
iS	Intelligent Suspension
KS	Knock Sensor
LTS	Lake Temperature Sensor
MA	Magneto
MAPS	Manifold Air Pressure Sensor
MATS	Manifold Air (intake) Temperature Sensor
MSL	Multi Switch Left
MSR	Multi Switch right
OPS	Oil Pressure Switch
OTAS	Off Throttle Assisted Steering
REG	REGulator
RE1	Reg/Rect connecteur 1
RE2	Reg/Rect connecteur 2
RFID	Radio Frequency Identification
SOL	Solenoid
SPS	Suspension Position Sensor
SSS	Start Stop Switch
STS	Starter Solenoid
SUP	Suspension Power
SUS	Suspension Signal
TAS	Throttle Accelerator Sensor
TOPS	Tip Over Position Sensor
TPS	Throttle Position Sensor
VTs	Variable Trim System
WT	Water Temperature
FLS	Fuel level sensor

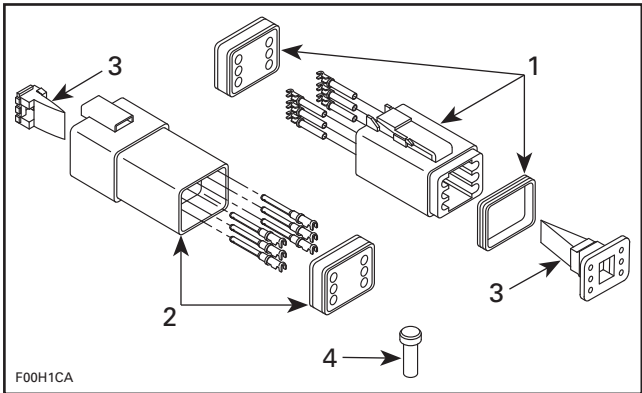
PROCEDURES

⚠ WARNING

When disassembling any connector for repair or replacement on the vehicle, always disconnect the battery to ensure all electrical power is removed and prevent any possibility of a short circuit. Refer to *CHARGING SYSTEM* subsection.

HIC, MA, OTAS, DIAGNOSTIC CONNECTOR (DEUTSCH)

Disassembling and Reassembling the Connector



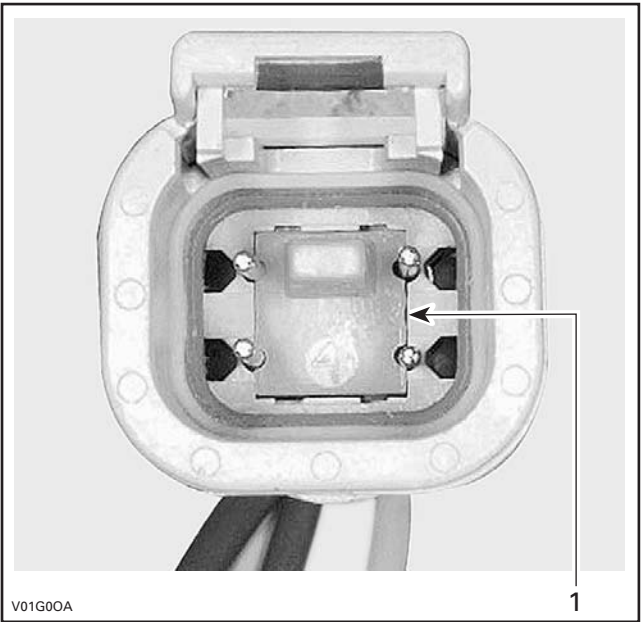
TYPICAL - DEUTSCH CONNECTOR

- 1. Male connector
- 2. Female connector
- 3. Secondary lock
- 4. Sealing cap

NOTICE Do not apply dielectric grease on terminal inside connector.

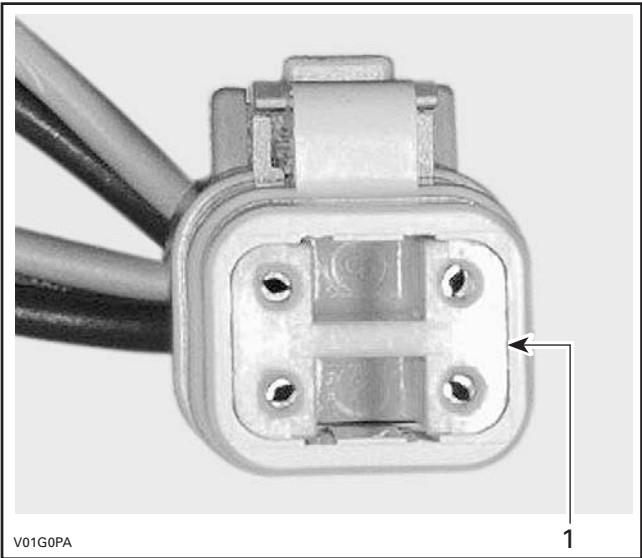
To remove terminals from connector, proceed as follows:

- 1. Using long nose pliers, pull out the plastic lock from between the terminals.



TYPICAL - FEMALE CONNECTOR

- 1. Female lock

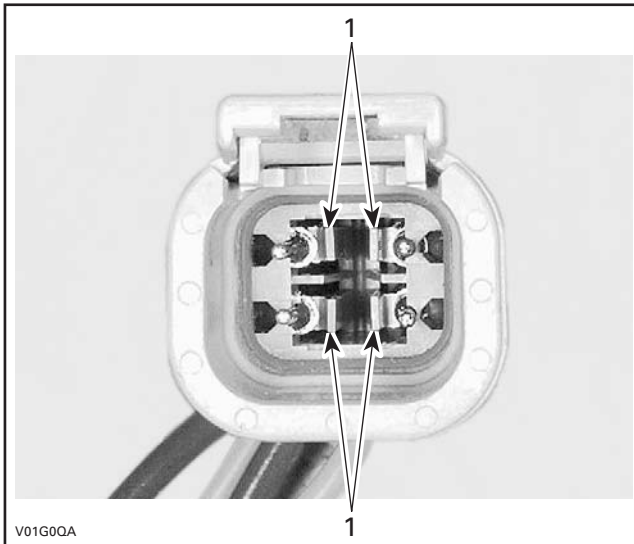


TYPICAL - MALE CONNECTOR

- 1. Male lock

NOTE: Before pin extraction, push wire forward to relieve pressure on retaining tab.

- 2. Insert a 4.8 mm (.189 in) wide screwdriver blade inside the front of the terminal cavity.
- 3. Pry the retaining tab away from the terminal while gently pulling the wire and terminal out of the back of the connector.

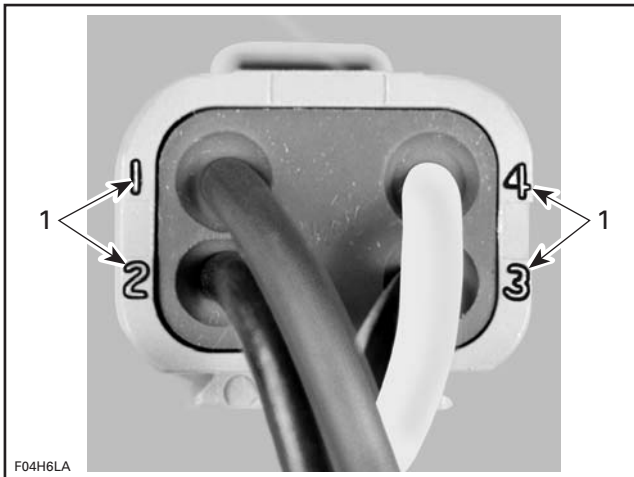


TYPICAL - FEMALE CONNECTOR

1. Retaining tabs

To install:

1. For insertion of a terminal, ensure the plastic lock is removed.
2. Insert terminal through the back of the connector in the appropriate position, and push it in as far as it will go. You should feel or hear the terminal lock engage.
3. Pull back on the terminal wire to ensure the retention fingers are holding the terminal.
4. After all required terminals have been inserted, the lock must be installed.



TYPICAL - CONNECTOR PIN-OUT

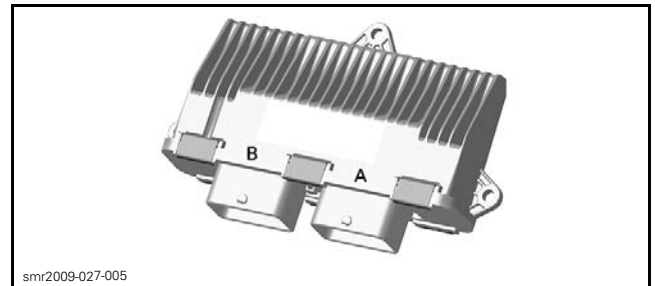
1. Terminal position identification numbers

ECM CONNECTOR (MOLEX)

There are 2 connectors on the ECM.

The engine wiring harness connector is connected to ECM connector "A". The vehicle wiring harness connector is connected to ECM connector "B".

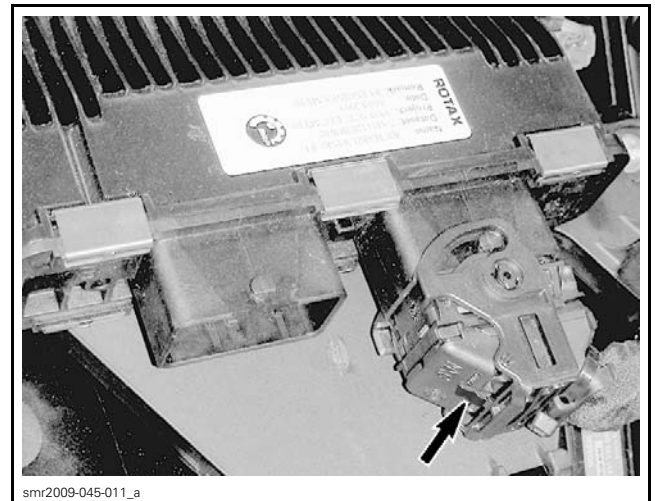
Each ECM connector has 48 pins however, connectors "A" and "B" are not interchangeable due to their specific keyways.



ECM CONNECTORS

Removing the Connector

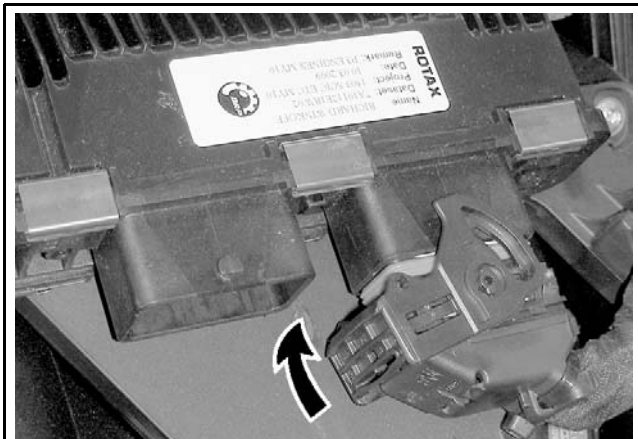
1. To access the ECM, refer to *ELECTRONIC FUEL INJECTION (EFI)* subsection.
2. Press **and hold** the locking tab on the connector to be disconnected.



LOCKING TAB TO PRESS AND HOLD

3. As you hold the locking tab, rotate the connector locking cam until it stops.

Subsection XX (WIRING HARNESS AND CONNECTORS)



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CONNECTOR LOCKING CAM ROTATION TO RELEASE

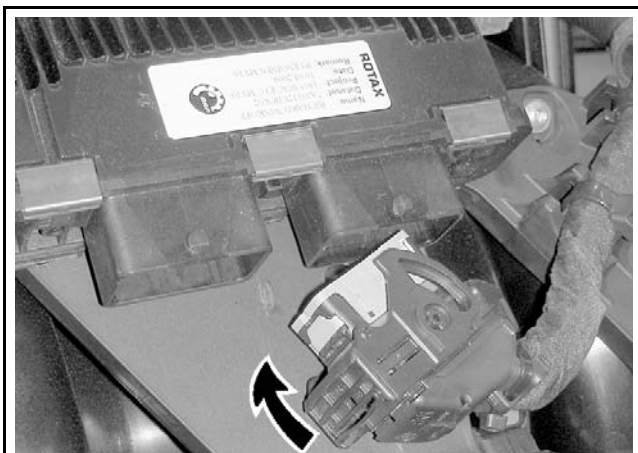
4. Pull connector off ECM.



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Installing the Connector

1. Fully open connector locking cam.

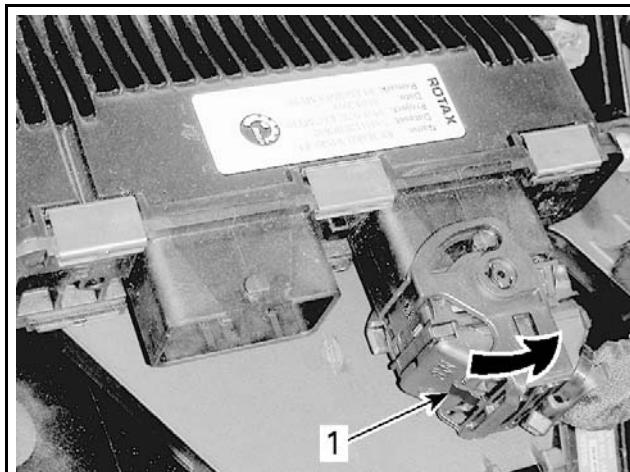


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CONNECTOR LOCKING CAM IN RELEASE POSITION

2. Insert connector on ECM.

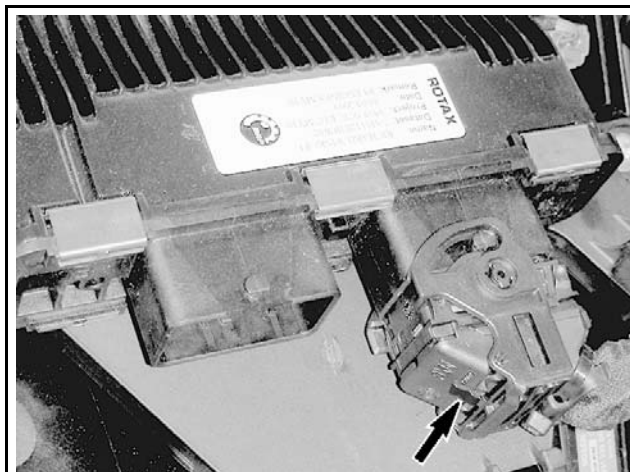
3. As you push the connector onto the ECM, rotate the connector locking cam until it snaps locked.



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1. Locked here

4. Ensure the locking tab is fully out.



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LOCKING TAB FULLY OUT

Inspecting the Connector

Before replacing an ECM, always check electrical connections.

1. Ensure connector locking mechanism is functioning properly.
2. Ensure all wire terminals (pins) are properly locked in the connector.
3. Ensure they are very tight, make good contact with the pins in the ECM.
4. Ensure the pins in the harness connector and the ECM connector are clean, shiny and corrosion-free.
5. Check wiring harness for signs of scoring.

NOTE: A “defective ECM module” could possibly be repaired simply by disconnecting and reconnecting it.

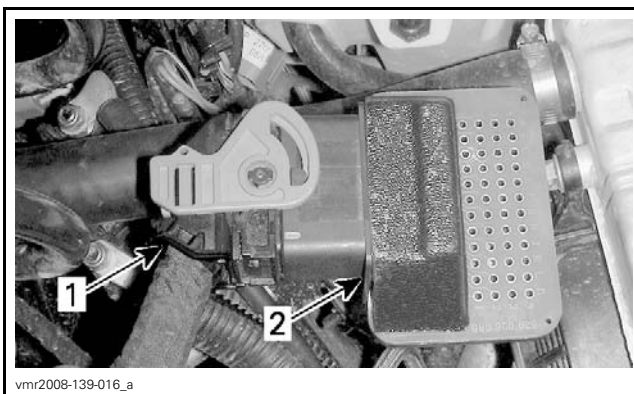
NOTICE Do not apply any lubricant product to the pins of the ECM connector.

Probing the Connector

The most recommended and safest method to probe the MOLEX (ECM) connector terminals is to use the ECM ADAPTER TOOL (P/N 529 036 166). This tool will prevent deforming or enlarging of the terminals, which would lead to bad ECM terminal contact creating intermittent or permanent problems.



1. Disconnect the ECM connector to be probed, and reconnect it on the ECM adapter.
2. Probe wire terminals of the circuit to be tested directly in the adapter holes.



TYPICAL
 1. ECM connector
 2. ECM adapter

NOTICE Never probe directly on the ECM harness connector. This could change the shape or enlarge the terminals and create intermittent or permanent contact problems.

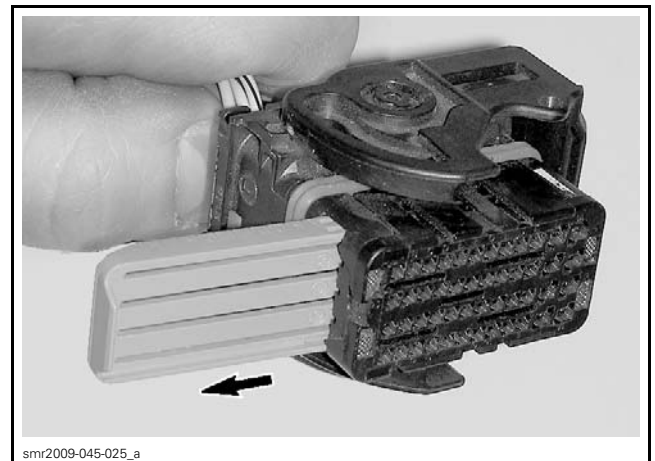
Removing the Connector Terminal (Harness Connector)

To remove a signal terminal from the ECM harness connector, use the ECM TERMINAL REMOVER 2.25 (P/N 529 036 175).

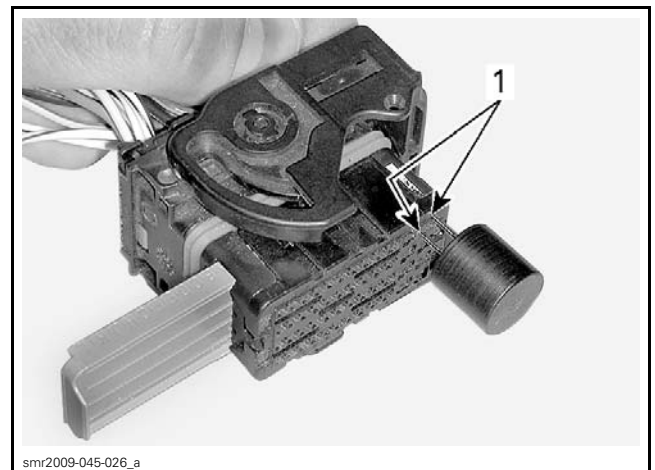
To remove a power terminal, use the ECM TERMINAL REMOVER 3.36 (P/N 529 036 174).



1. Remove rear protector from connector.
2. Pull out the connector lock.



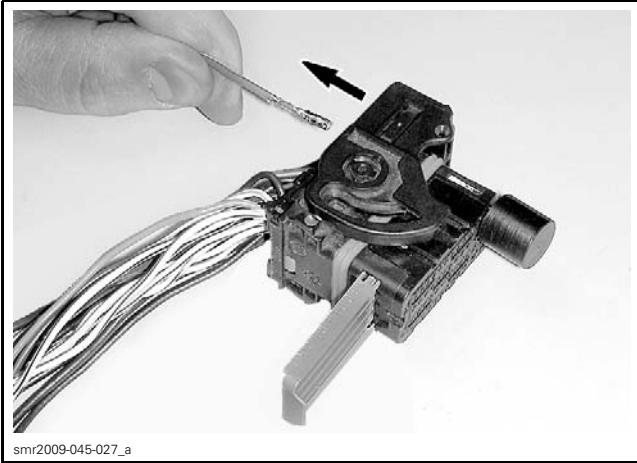
3. Insert tool to unlock terminal.



1. Unlock here

Subsection XX (WIRING HARNESS AND CONNECTORS)

4. Gently pull on the wire to extract the terminal out the back of the connector.



NOTICE Before installing wire terminals in the connector, ensure all terminals are properly crimped on wires. After installation of wire terminals in the connectors, ensure they are properly locked by gently pulling on them as if to extract them.

CL, FP, STS, TAS, AND OTAS CONNECTORS (DELPHI/PACKARD)

Removing the Connector Terminal

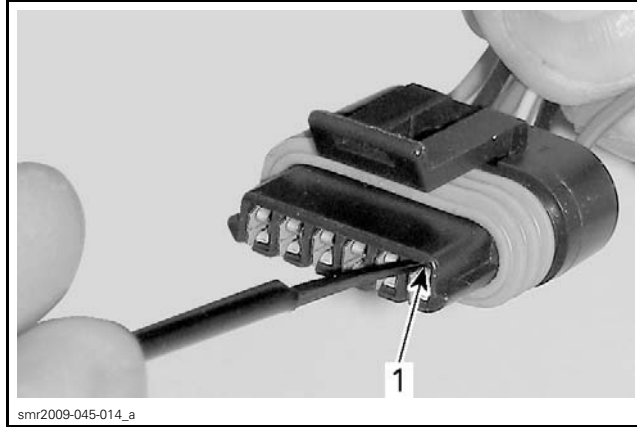
To remove a terminal (pin) from the connector, use a special tool such as the DELPHI TERMINAL EXTRACTOR (P/N 12094429).



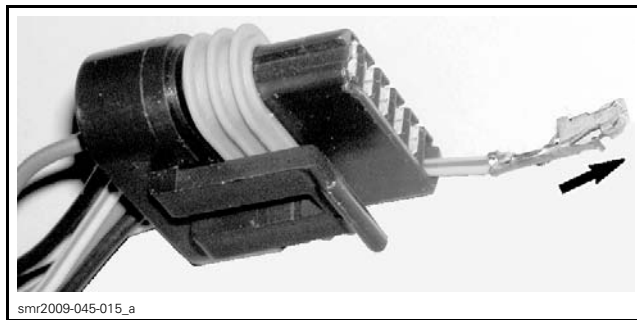
DELPHI TERMINAL EXTRACTOR (P/N 12094429)

NOTE: Grinding the tool end to a taper is required.

1. Carefully insert the tool in the space provided to release the pin lock.
2. Push the pin out the front of the connector by pushing on the wire.



1. Unlock terminal here

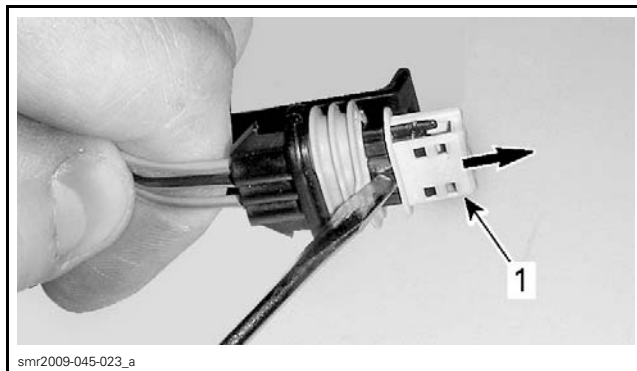


NOTICE Before installing terminals in the connectors, ensure all terminals are properly crimped on the wires. After installation of the wire terminals in the connectors, ensure they are properly locked by gently pushing on them as if to extract them.

CONNECTORS (DELPHI)

Removing the Terminal

1. To remove a terminal from connector, first remove the locking cap.



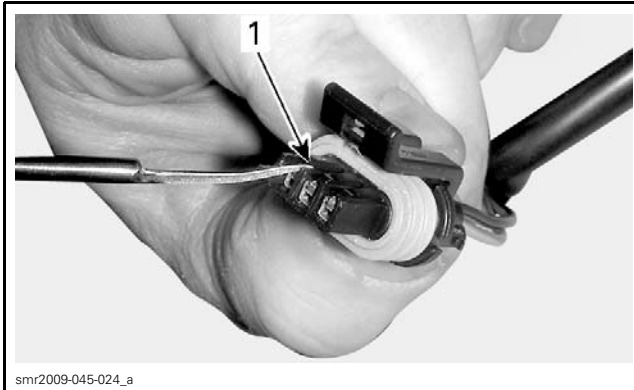
1. Pry out locking cap

2. Carefully insert the DELPHI TERMINAL EXTRACTOR (P/N 12094429) in the space provided to release the pin lock.



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DELPHI TERMINAL EXTRACTOR (P/N 12094429)



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1. Unlock here

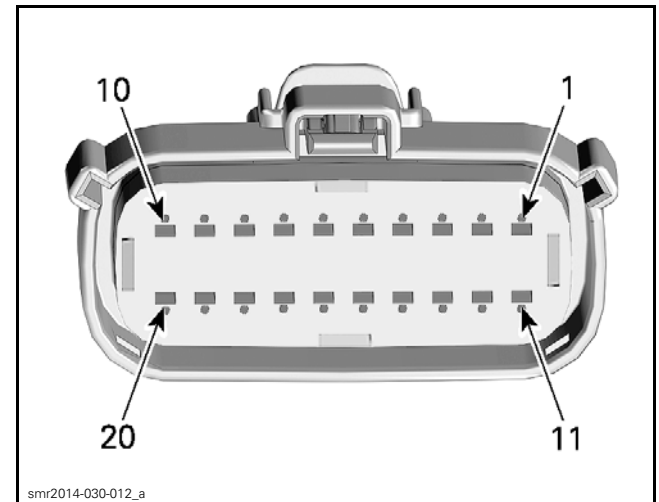
3. Gently pull on the wire to extract the pin out the back of the connector.



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NOTICE Before installing terminals in the connectors, ensure all terminals are properly crimped on the wires. After installation of the wire terminals in the connectors, ensure they are properly locked by gently pushing on them as if to extract them.

IBR (20 PIN MOLEX 150)



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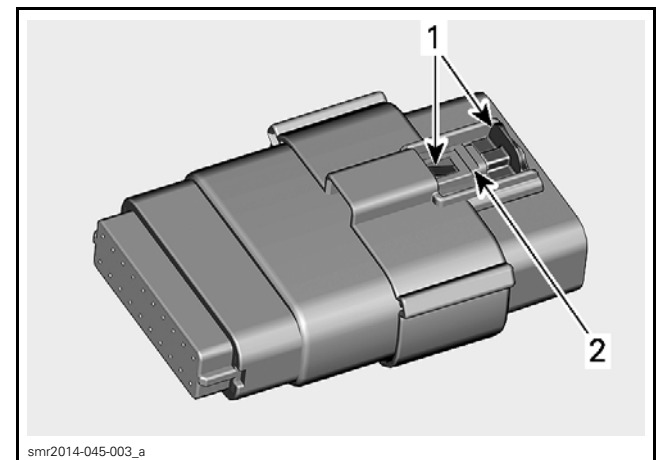
1. Female connector pin-out (sockets)

Disconnecting the Connector

Pull back the red secondary lock from the connector latch lever. Do not remove it from the latch.

Push the two connector assemblies together to unload the latch.

Depress the latch lever and pull the two connector assemblies apart.



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1. Red secondary lock (shown out)

2. Latch lever

Probing the Connector

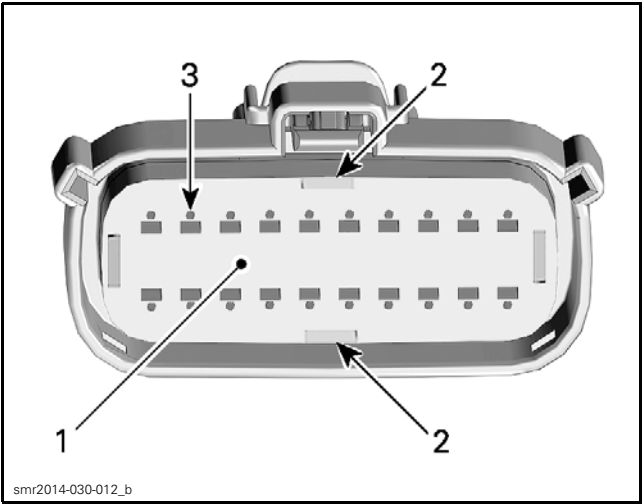
1. Disconnect the steering connector in the vehicle and connect it to the Diagnostic Harness (P/N 284560054).

2. Probe the applicable circuit using the test connector on the diagnostic harness.

NOTICE Attempting to probe the connector without using the diagnostic connector may damage the connector pins, or even cause a short circuit if testing an energized circuit.

Extracting the Socket (Female Connector)

- 1. Insert a small flat screwdriver in the pry holes of the socket locator, on the socket side of the connector.



- 1. Socket locator
- 2. Pry holes
- 3. Holes for inserting terminal extractor tool

- 2. Carefully pull out the socket locator out to the detent position (approximately 5 mm).

NOTE: Do not remove the socket locator from the connector housing.

- 3. Insert the extractor tool in the small hole adjacent to the socket.

NOTE: Push the extractor tool in only as far as required to release the lock from the socket. The tool should slide along the socket and be inserted between the socket and the lock.

REQUIRED TOOL
FCI TERMINAL EXTRACTOR TOOL (P/N 54241678) or,
MOLEX 150 TERMINAL EXTRACTOR TOOL (P/N 63813 - 1500)



FCI TERMINAL EXTRACTOR TOOL (P/N 54241678)



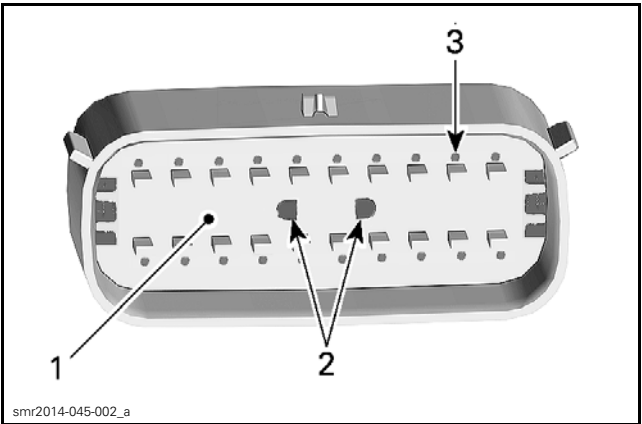
MOLEX 150 TERMINAL EXTRACTOR TOOL 6(P/N 3813 - 1500)

- 4. Gently pull on the wire to extract the socket out the back of the connector.

Extracting the Pin (Male Connector)

- 1. Using a pair of thin long nose pliers, pull the pin locator out to the detent position (approximately 5 mm). This will allow unlocking of the pins.

NOTICE Do not attempt to remove the pin locator or damage will occur. Be careful not to bend the pins when using the pliers.



- 1. Pin locator
- 2. Insert long nose pliers here
- 3. Holes for inserting terminal extractor tool

- 2. Insert the extractor tool in the small hole adjacent to the pin.

NOTE: Push the extractor tool in only as far as required to release the lock from the pin. The tool should slide along the pin and be inserted between the pin and the lock.

REQUIRED TOOL
FCI TERMINAL EXTRACTOR TOOL (P/N 54241678) or,
MOLEX 150 TERMINAL EXTRACTOR TOOL (P/N 63813 - 1500)



FCI TERMINAL EXTRACTOR TOOL (P/N 54241678)



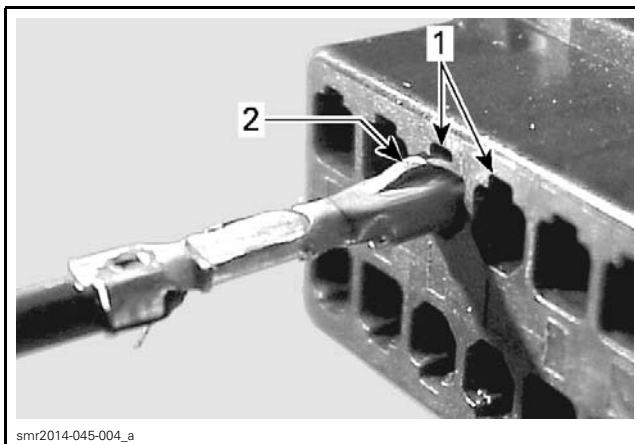
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MOLEX 150 TERMINAL EXTRACTOR TOOL 6(P/N 3813 - 1500)

3. Gently pull on the wire to extract the pin out the back of the connector.

Inserting the Pin

1. Ensure the terminal (pin) is properly crimped onto the wire.
2. Ensure the pin locator (the white plastic insert in the connector) is out in the detent position.
3. Insert the pin in through the back of the connector.

NOTE: When inserting the pin, insert the stepped portion facing the notch in the connector pin hole.

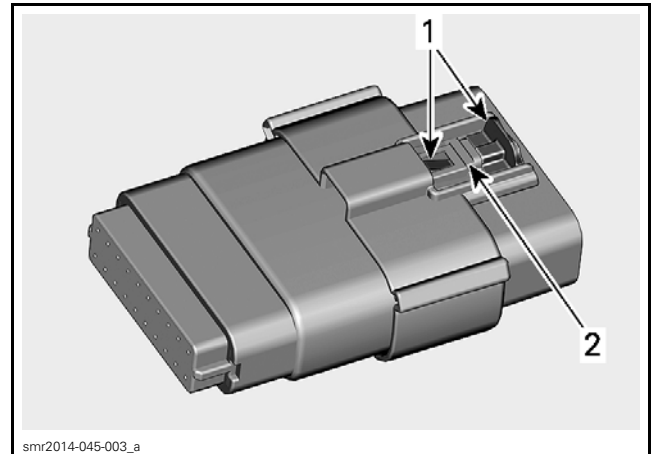


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TYPICAL - PIN INSERTION

1. Notch
 2. Stepped portion towards notch
4. Push the pin in until the pin lock engages the pin.
 5. Gently pull on the pin to ensure it is properly locked.
 6. Repeat previous steps for each pin to be inserted.
 7. Push the pin locator into the connector to the locked position.

Reconnecting the 20 pin MOLEX Connector

1. Insert the male connector into the female connector and push it in until the latch lever fully engages.
2. Push in the secondary lock (red tab) until it fully engages into the latch lever.



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1. Red secondary lock (shown out)
2. Latch lever

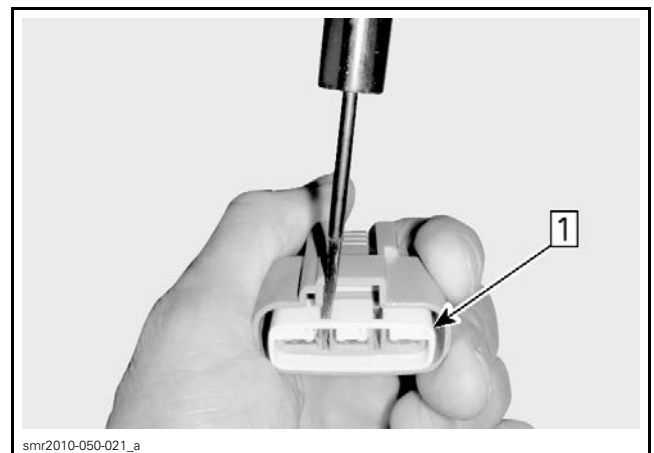
ENGINE CONNECTOR (4 PIN MOLEX 150)

Refer to *STEERING CONNECTOR (20 PIN MOLEX 150)* for applicable procedures.

VOLTAGE REGULATOR/RECTIFIER CONNECTOR (FURUKAWA)

Removing the Terminal

1. Remove the secondary lock (plastic insert).

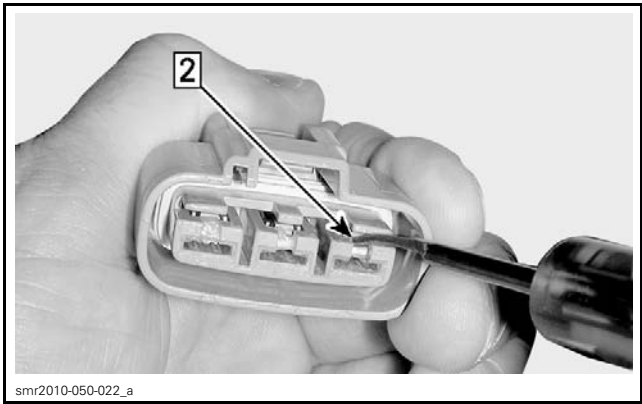


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Step 1: Remove the secondary lock

2. Carefully insert the GM TERMINAL EXTRACTOR (P/N 12094430) between the lock and the pin to release the pin.

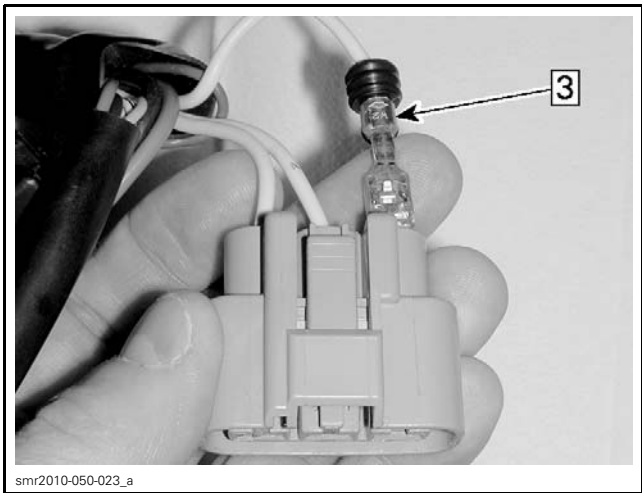


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GM TERMINAL EXTRACTOR (P/N 12094430)



Step 2: Insert GM extractor tool (P/N 12094430)

3. Gently pull on the wire to extract the pin out the back of the connector.



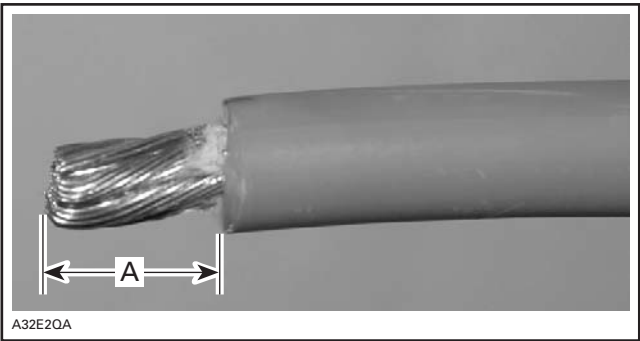
Step 3: Pull wire to extract pin

NOTICE Before installing terminals in the connectors, ensure all terminals are properly crimped on the wires. After installation of the wire terminals in the connectors, ensure they are properly locked by gently pushing on them as if to extract them.

BATTERY CABLES

Crimping the Battery Cable

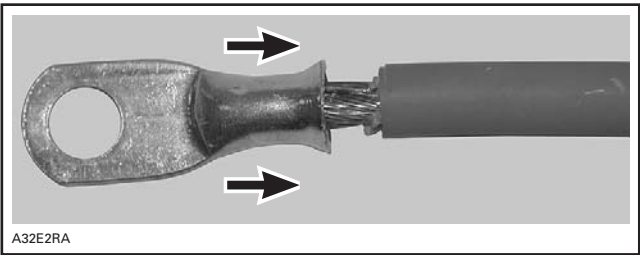
Carefully strip the wire approximately to 10 mm (3/8 in) in length, using a wire stripping tool or sharp blade/knife.



A. 10 mm (3/8 in)

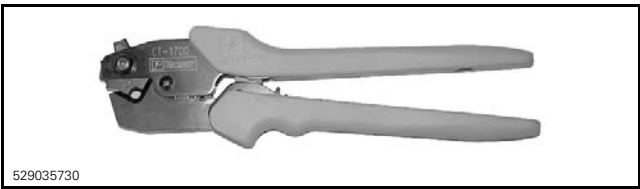
NOTE: Make sure not to cut wire strands while stripping the wire.

Install the appropriate terminal on the wire according to the requirement. Refer to appropriate *PARTS CATALOG*.

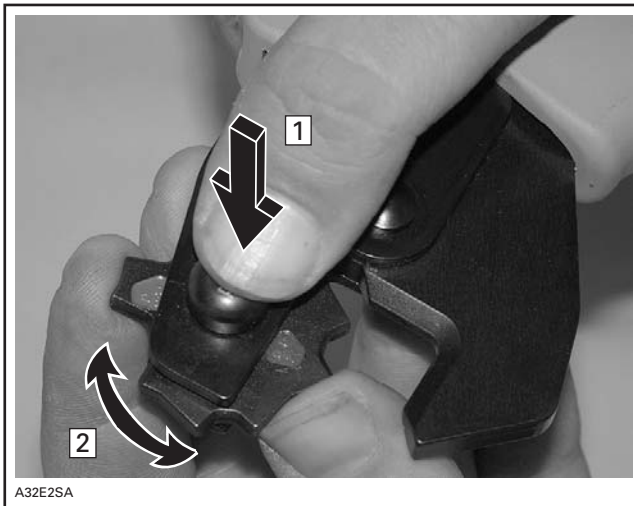


INSTALLATION OF TERMINAL

Follow the instructions provided with the CRIMPING TOOL (HEAVY GAUGE WIRE) (P/N 529 035 730) to select the proper position of the tool.



NOTE: Different wires require different crimping pliers settings, so make sure to follow the instruction supplied with the tool.



POSITIONING THE CRIMPING PLIERS

Step 1: Press
Step 2: Rotate

After positioning the crimping pliers, crimp the terminal already installed on wire.



CRIMPING OF WIRE



PROPERLY CRIMPED WIRE

To verify, if the wire is properly crimped, apply some pulling force on wire and the terminal at the same time from both directions.

NOTICE Never weld the wire to the terminal. Welding can change the property of the wire and it can become brittle and break.

Install the protective heat shrink rubber tube on the terminal. Heat the heat shrink rubber tube using the heat gun so that it grasps the wire and the terminal.

NOTICE Make sure that the protective heat shrink rubber tube has been properly installed and no part of wire is exposed.